



*Cutting Edge Precision
Laser Focused*



Laser Assisted Machining of Infrared Materials

Silicon

Zinc Selenide

Zinc Sulfide

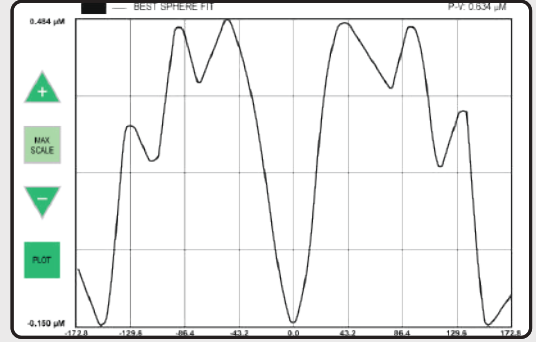
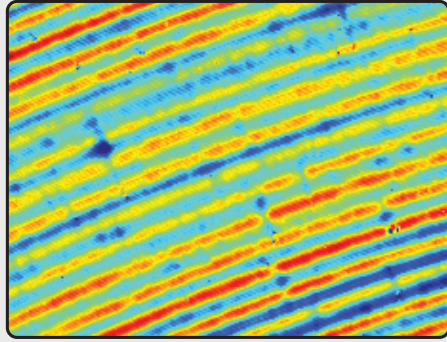
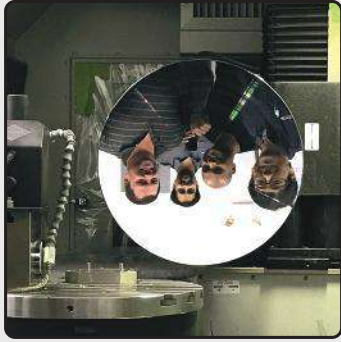
Calcium Fluoride

Germanium

 Diameter
  CC Concave
  CX Convex
  Ra Finish
  PV Form
  Tool Passes/Tool
  Time/Pass
  Tool Radius

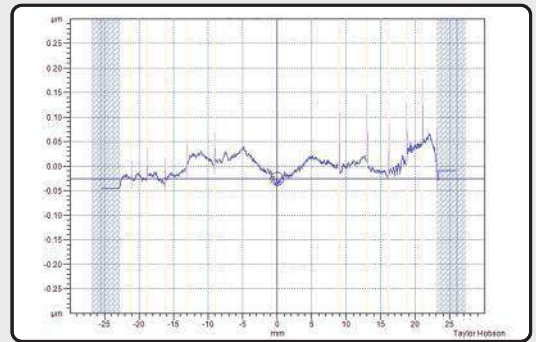
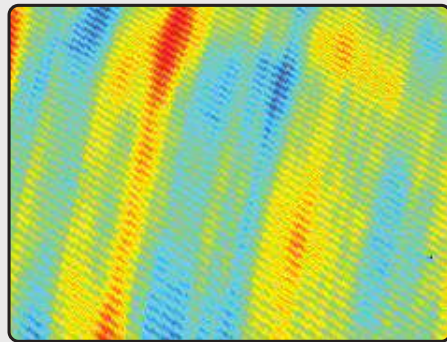
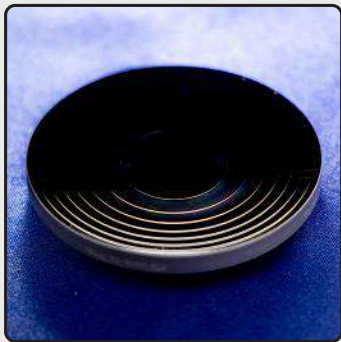
Silicon Large Mirror

 Ø350mm
  CC 790mm
  Ra 3-5nm
  PV 0.60 µm
  Tool 3 Passes
  30 Min
  Tool 500 µm



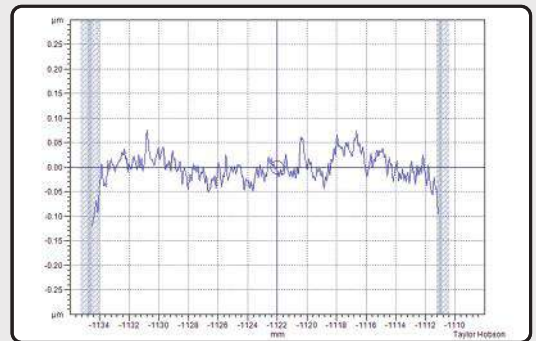
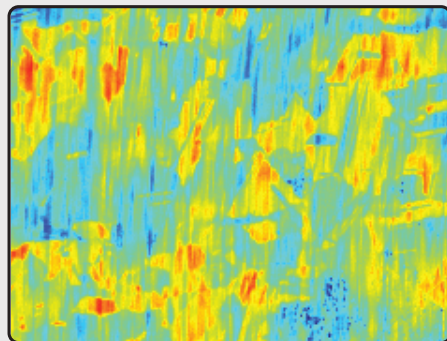
Silicon Diffractive Lens

 Ø50mm
  CC 150mm
  Ra 1-3nm
  PV 0.15 µm
  Tool 12 Passes
  6 Min
  Tool 150 µm
  Diffractive



Zinc Selenide Plano Lens

 Ø25mm
  PL Plano
  Ra 1-3nm
  PV 0.15 µm
  Tool 20 Passes
  8 Min
  Tool 500 µm





Diameter

Concave

Convex

Finish

Form PV

Passes/Tool

Time/Pass

Radius

Zinc Sulfide Meniscus Lens



Ø60mm



45mm



1-2nm



0.20 µm



8 Passes



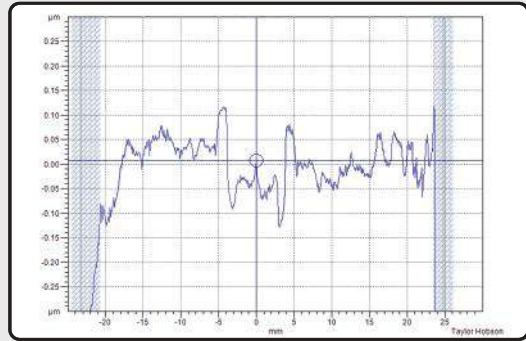
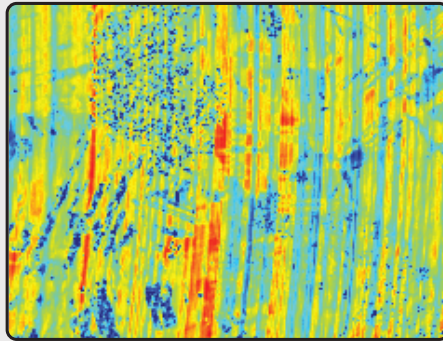
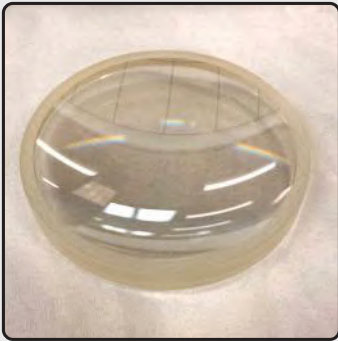
8 min



300 µm



Diffractive



Calcium Fluoride Meniscus Lens



Ø35mm



35mm



1-2nm



0.15 µm



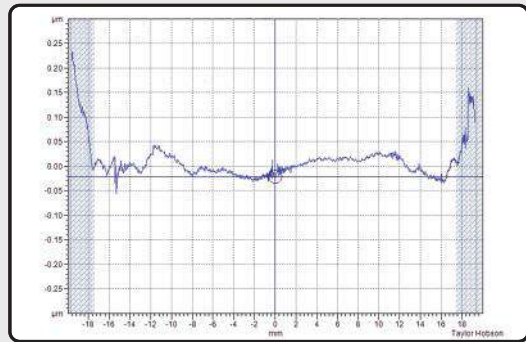
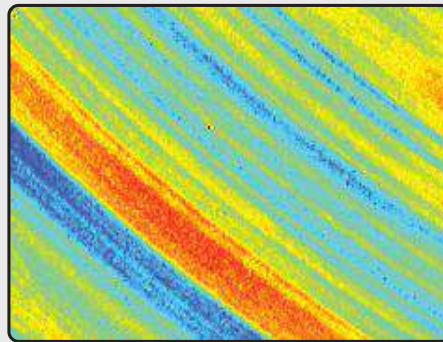
15 Passes



2 Min



300 µm



Germanium



Ø35mm



200mm



<1nm



0.110 µm



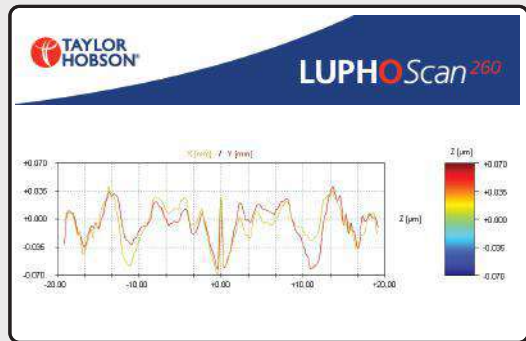
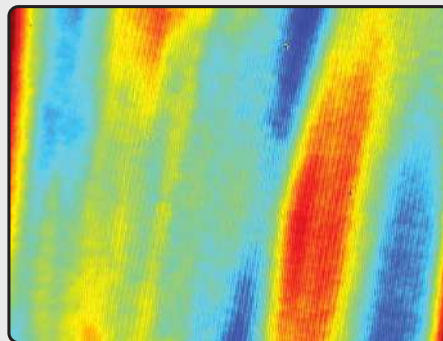
>1X Passes



2 min

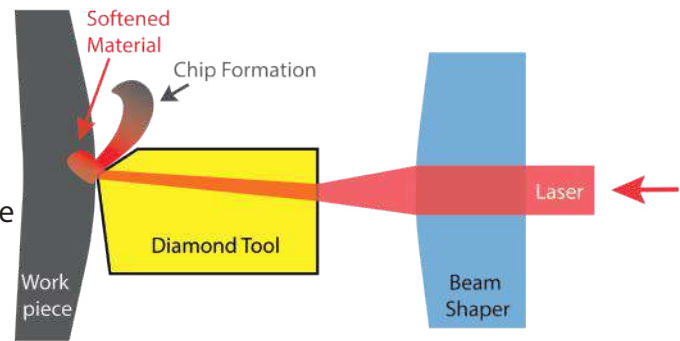


1 mm



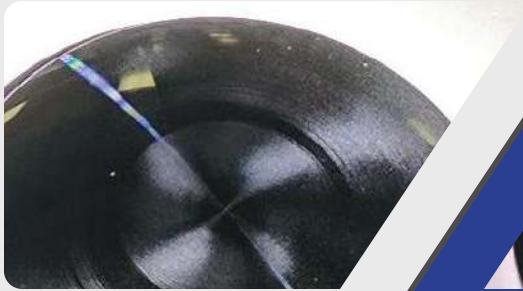
The Patented Solution

- ◆ Issued patent with over twenty claims
- ◆ Innovative solution proven through extensive research & development
- ◆ Laser delivered precisely at tool-workpiece interface
- ◆ The laser passes through an optically transparent diamond tool



Comparison of Conventional vs Micro-LAM

Silicon Conventional



Silicon with Micro-LAM



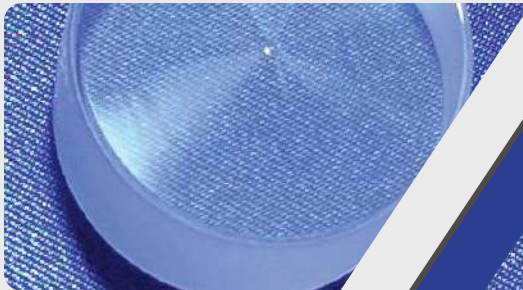
Zinc Sulfide Conventional



Zinc Sulfide with Micro-LAM



Calcium Fluoride Conventional



Calcium Fluoride with Micro-LAM

